

# 820i<sup>®</sup>

PROGRAMMABLE HMI  
INDICATOR/CONTROLLER



 **ASSOCIATED SCALE SERVICES**  
**07 3272 0077**

# 820i<sup>®</sup>

# The Power to Pe

## How can **Z** help you?

To gain the competitive edge in today's fast-paced business environment, you need cost effective solutions that not only optimize your processes, but also provide an intelligent, flexible migration path. Meet the Rice Lake 820i.

## Much more than a basic weight indicator

The 820i revolutionizes basic instrumentation programming, allowing for more affordable serviceability and programming support. Unlike many programmable indicators, the 820i features an intuitive user interface that enables users to automate formula selection, batch start up, data recall, or any frequently used process with the push of a button. With the 820i on board, increasing accuracy and improving the efficiency of any weight-related process has never been easier.



By presetting soft keys, fixed messages can be automatically sent to a remote display. (Requires iRite or iRite IDE™ program)

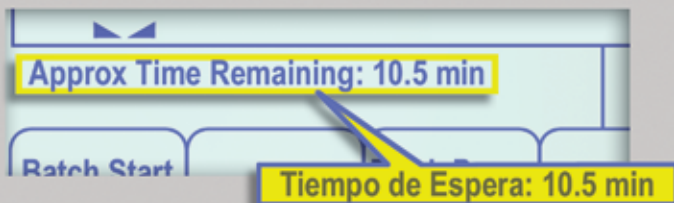


## Automate your process with programmable prompts

Customized scrolling prompts guide operators through functions such as entering the truck ID.



Programmable setpoints show you what stage your process is in and when to add a product.



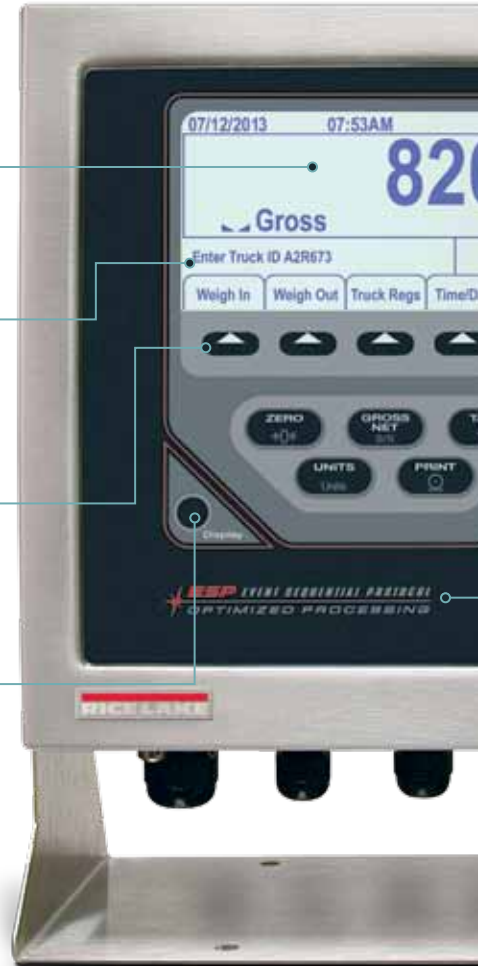
Display prompts in any Latin-based language.

*The ultimate user-interface!*  
Character sizes are .75 inches for 1 scale or .5 inches for 2 scales

*Prompting*  
Customized scrolling prompts guide operators through functions

*Soft keys*  
Multiple, user-defined and preset functions are available simultaneously through five convenient soft keys with easy-to-read tabs

*Control screen intensity*  
Display key provides quick contrast adjustments for maximum readability in any environment



## Batching to the power of **Z**

In any batching application, it's a challenge to provide accurate, quality products while attempting to reduce costs.

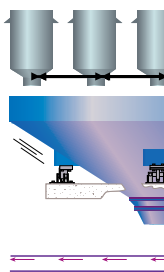
Fortunately, there's an HMI indicator/controller that will keep your process on target—the 820i.

The 820i gives you instant access to frequently used functions such as selecting a formula or starting a batch with programmable soft keys.

Configure up to 100 setpoints to operate as free-running, sequenced or latched; and customize setpoints with weight-based or event and action-defined triggers.

The 820i can batch in gross weight, net weight, percent of target or by time. Precise batching and consistent quality are attained by using automatic learning or flow preact.

With open connecting interfaces, 820i offers...  
Repeatability, tight control, system integration, ease of use — that's the power of **Z**.



# Personalize your Process.



**Nav-pad**  
Convenient navigation pad increases efficiency and accuracy

**Stainless steel domed switches**  
Heavy-duty tactile keys feature stainless domes tested to over five million actuations

**Event Sequential Protocol**  
The most advanced processing technology in the industry

**NEMA 4X/IP66**  
Heavy-duty, stainless steel enclosure for enhanced protection in harsh environments



A two-scale display gives you the options of viewing one or two scales at a time. The analog input and thermocouple option card lets you monitor weight, temperature or other sensors simultaneously.

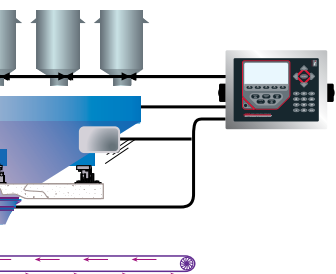


Onboard data storage lets you store, track and transmit weight information with your 820i. Alibi software lets you recall and print previous transactions.



With two standard serial communication ports and 20 configurable custom print formats, designing custom labels and tickets to include logos, IDs, net weight, bar codes, and more is easy with the 820i.

activity to the most popular network-  
820i system integration is seamless.  
After quality control, waste reduc-  
tion, integration, increased productivity and  
that's the power of the 820i.



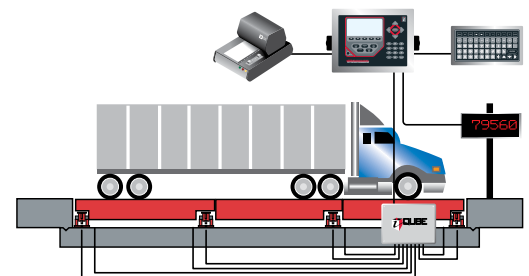
## Streamline your truck scale operation

At the edge of an enterprise...that's where you'll find most truck scales. While it appears the truck scale is on the outskirts, it's actually a central and vital component to the entire operation. After all, it's often the first thing raw materials cross coming into a facility, and the last thing finished goods cross going out. That in itself makes it a powerful piece of equipment, requiring an equally powerful and flexible management solution like the 820i.

When specific events are defined, you can expedite the flow of traffic by controlling signal lights, operator prompts, and load filling/discharging.

Built-in software functionality includes programmability for alibi tracking, local-remote and multi-range (interval) weighing.

Additionally, the 820i conveniently stores up to 1,000 truck inbound records for recall at any time. With six truck modes and keyed tares, the 820i simplifies your truck scale data management.



# 820i<sup>®</sup> PROGRAMMABLE HMI INDICATOR/CONTROLLER

## Standard Features

- Large (4.6in W x 2.2in H, 320 x 156 pixel) back-lit LCD display
- Weight display is .5in or .75in
- Display up to two scales (scale 1, scale 2 and total)
- Five user-defined soft keys
- Weight or millivolt calibration with linearization and geographical compensation
- NEMA4X/IP66 stainless steel enclosure
- Selectable A-D measurement rate up to 960/second
- Power for 16, 350  $\Omega$  load cells total
- 100 setpoints latched or free-running
- Peak hold
- Rate of change
- Local/remote keypress operation
- Audit Trail Tracking & Alibi Storage
- One option slot for pluggable options
- 1,000 - ID truck register for in/out weighing
- iRite or IDE programmable
- User programmable 256K flash memory
- Onboard data storage 190K
- Multiple Range/multiple Interval
- 20 auxiliary print formats

## Options/Accessories

- Digital I/O, 24 channel
- Dual-channel serial, 20mA, RS-232, RS-485
- Single-channel analog output selectable (0-10V, 0-20 mA)
- Dual-channel analog output selectable (0-10V, 0-20 mA)
- Analog input +/-10VDC, 0-20mA and Thermocouple
- USB Port (PC connection only-replaces serial port)
- Fiber optic board
- Sunlight viewable display



## Communication protocol cards

- DeviceNet
- Remote I/O
- Profibus DP
- Wireless LAN
- EtherNet IP
- Ethernet TCP/IP
- Control Net

## Approvals



CC #01-088  
 $\tau_{max} = 10,000$   
Class III/IIIL



UK 2658  
T 5692  
 $\tau_{max} = 6000/10,000$



AM-5126  
 $\tau_{max} = 10,000$   
Class III/IIH/D



## Specifications

<b>Display Viewable area:</b>	4.6inW x 2.2inH (116 W x 55 mm H), 320 x 156 pixel VGA Liquid Crystal Display (LCD) module with adjustable contrast
<b>Excitation Voltage:</b>	10 VDC, 16 x 350 $\Omega$ load cells
<b>A/D Sample Rate:</b>	7.5 to 960 Hz, software selectable
<b>Resolution:</b>	8,000,000 counts, 23 bit
<b>Serial Ports:</b>	Two ports on CPU board support up to 115,200 bps
<b>Digital I/O:</b>	Eight channels on CPU board
<b>Circuit Protection:</b>	RFI, EMI, ESD Protection
<b>Line Voltages:</b>	115 or 230 VAC, 50 or 60 Hz
<b>Operating Temperature:</b>	Legal: 14°F to 104°F (-10°C to +40°C) Industrial: 14°F to 122°F (-10°C to +50°C)

## Enclosure Options

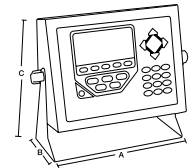
### Universal Mount

#### Common Applications

- General purpose indoor
- Confined space
- Data entry

#### Model Specific Features

- 360° mounting configuration
- Accommodates one option card internally



A = 10.8in  
B = 5.3in  
C = 10.9in

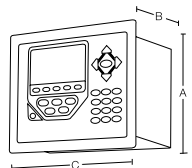
### Panel Mount

#### Common Applications

- Process control
- Retrofit existing panels
- Custom consoles

#### Model-Specific Features

- Optimizes panel space
- Accommodates one option card internally



A = 9.2in  
B = 5.2in  
C = 11.6in



## Looking for even more programming power and flexibility?

Ask your Rice Lake distributor about the incredibly flexible, infinitely expandable, high-speed programmable 920i HMI indicator/controller.

Rice Lake Weighing System Distributor for Australia. For sales of new equipment or spare parts please contact our support team at [sales@associatedscales.com.au](mailto:sales@associatedscales.com.au).



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